

<u>Ta Luft-520</u>



## · COMPOSITION

BELPA CSA-520 is a high quality compressed non asbestos fibre jointing sheet made with aramide and high quality mineral fibers in a NBR rubber matrix. BELPA CSA -520 has the lowest gas permeability value, with the highest tensile strength and the best flexibility. BELPA CSA 520 is a high-tech product with the highest stress relaxation value (GRADE X) in the market. Material suitable for many uses and with most of the fluids. Universal gasket material for every equipment and services.

Technical Data.	
COLOUR	Green
Standard sizes (mm) Other upon request	1500 x 1500
Standard thickness (mm). Other upon request	0,5, 0.8, 1, 1,5, 2, 3
Density (± 10%)	1,65 g/cm³
Compressibility ASTM F-36A	7%-15%
Recovery ASTM F-36A	>55%
Transverse tensile strength ASTM F-152	13MPa
Stress relaxation (BS 7531 1.5mm 300°C/16H) (Mpa)	25
Gas permeability DIN 3535/6	<0,4 cm³/min
Hot creep at 200°C x wsw/200 (%)	10-11
Cold compressibility x KSW (%)	10
Cold recovery x KRW (%)	3,0
Hot recovery at 200°C x wsR/200 (%)	0,9
Thickness increase ASTM F-146 after:	
ASTM oil N°1 5h 150°C	<2%
ASTM oil N°3 5h 150°C	<4%
ASTM fuel B 5h RT	<6%

Typical properties for 2 mm thickness



PRESSURE-TEMPERATURE DIAGRAM

## P-T OPERATING GUIDELINES

1- Usually satisfactory to use without reference to Montero. Technical examination is normally unnecessary.

2- Must refer to Montero for advice. A technical examination is recommended

3- Area not recommended.

The P-T diagram helps the user or designer who often knows the operating temperature and pressure to carry out an initial selection of a suitable material. The P-T diagram cannot guarantee the suitability of a material for an application

## • CREEP DEFORMATION / HOT CREEP TEST



CSA 620 2 mm - 60 M Pa - 800 °C

CREEP DEFORMATION: percentage loss of thickness over a specified time under constant load, applied at a specified rate, at a specified temperature.

Creep (%) = (loss of thickness under load at a specified time / initial thickness of the sample) x 100 Creep deformation gives an indication of the effect of time and temperature on deformation behaviour of gaskets materials.

This parameter also gives an indication about the trend of a gasket material to leak in combination with the variables that also affect to a flanged union